

DEUREX® F 6310 M

TECHNICAL INFORMATION

Chemical description: Micronized polyolefin wax, spot coated with micronized PTFE

Benefits: Extremely fine with an average particle size of 5 µm and a total of 98 % < 10 µm

Wax surface coated with stoichiometrically calculated amount of PTFE

Product migrates to the surface of aqueous and solvent-based systems

Applications: Paints and coatings

Powder coatings, can coatings, furniture and parquet coatings

Automotive and industrial coatings, decorative paints

Printina inks

Especially for sheetfed offset inks as well as flexo and gravure inks

Properties: Very good abrasion and scratch resistance

Technial data: Colour:

> Delivery form: **DEUREX® F 6310 M** = Micronized powder

	Minimum	Maximum	Method
Particle size*: Typical value:		98% < 10 μm 50 % ~ 5 μm	LV 5 (ISO 13320)
Drop point(wax)*:	110 °C	120 °C	LV 12 (DGF M-III 3)
Density (23 °C) (wax):	0.94 g/cm³	0.95 g/cm³	LV 3 (DIN EN ISO 1183)
Melting point (PTFE)*:	320 °C	340 °C	LV 5 (ASTM D4591)
Density (23 °C) (PTFE):	2.15 g/cm³	2.25 g/cm³	LV 3 (DIN EN ISO 1183)

^{*} Part of certificate of analysis

Approvals: DEUREX® F 6310 M is approved for the production of commodities intended to

come into contact with food.

Regulation (EU) 10/2011 dated 14th January 2011

BRD: BfR recommendation XXV

USA: FDA 21 CFR §§ 175.105; 175.300; 176.170; 176.180

(Approvals with regard to limitations and migration values in the final application)

Alternative delivery forms: **DEUREX® F 6008 M** – Micro-sized powder (100% PTFE)

DEUREX® F 6001 W – Water-based emulsion of a micronized PTFE **DEUREX® F 6308 W** – Water-based dispersion of a PTFE coated wax **DEUREX® F 6312 O** – Oil-based dispersion of a PTFE coated wax

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